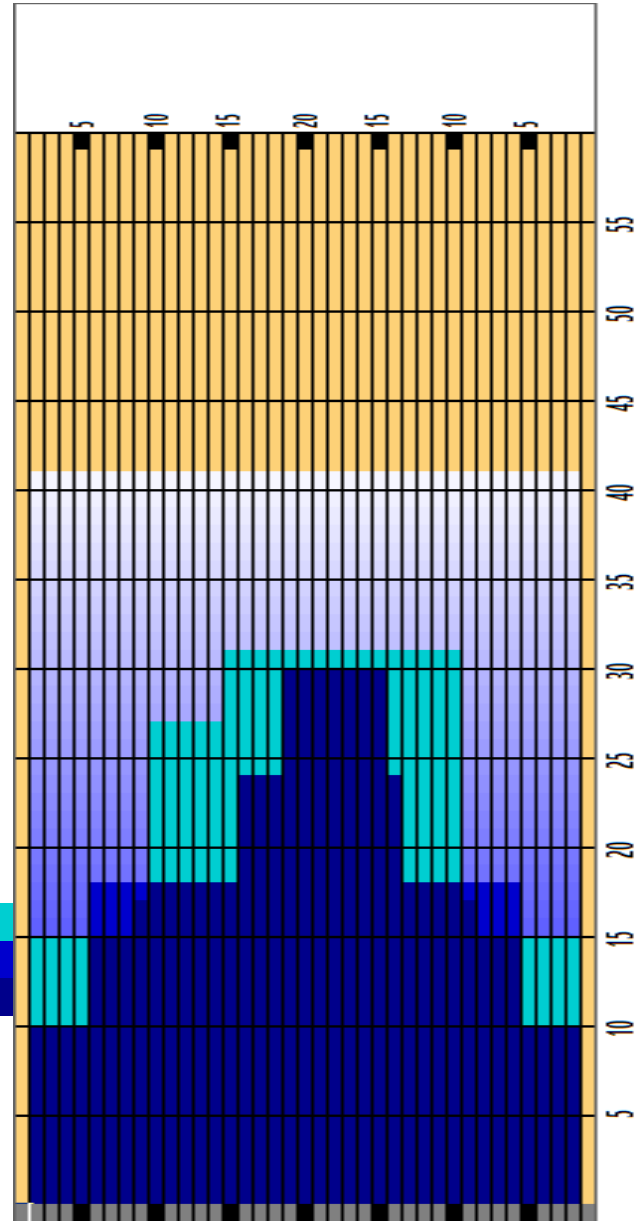


Oil Pattern Distance	41	Reverse Brush Drop	30	Oil Per Board	45 ul
Forward Oil Total	16.245 mL	Reverse Oil Total	11.835 mL	Volume Oil Total	28.08 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	18	3	A	259	0.0	15.3	15.3	11655
2	9L	9R	1	18	3	A	23	15.3	17.8	2.5	1035
3	10L	10R	3	22	3	A	63	17.8	27.1	9.3	2835
4	15L	10R	1	30	3	A	16	27.1	31.3	4.2	720
5	2L	2R	0	30	3	A	0	31.3	41.0	9.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	30.0	-11.0	0
2	19L	15R	2	22	3	A	14	30.0	23.8	-6.2	630
3	16L	14R	2	22	3	A	22	23.8	17.6	-6.2	990
4	6L	6R	4	14	3	A	116	17.6	9.7	-7.9	5220
5	2L	2R	1	14	3	A	37	9.7	7.8	-1.9	1665
6	2L	2R	2	10	3	A	74	7.8	5.0	-2.8	3330
7	2L	2R	0	10	3	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.95	1.36	1.16	1.04	1.31	1.95

