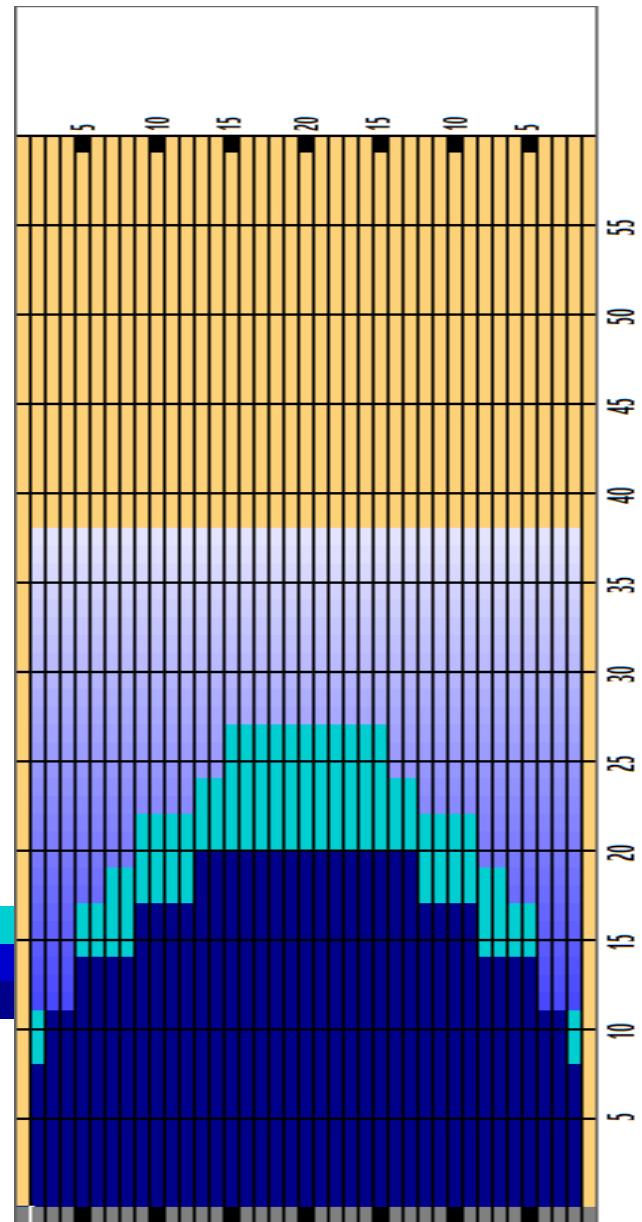


Oil Pattern Distance	38	Reverse Brush Drop	30	Oil Per Board	Multi ul
Forward Oil Total	19.85 mL	Reverse Oil Total	7.05 mL	Volume Oil Total	26.9 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	50	14	4	A	259	0.0	11.9	11.9	12950
2	5L	5R	2	50	18	3	A	62	11.9	17.0	5.1	3100
3	7L	7R	1	50	18	3	A	27	17.0	19.5	2.5	1350
4	9L	9R	1	50	18	3	A	23	19.5	22.0	2.5	1150
5	13L	13R	1	50	18	3	A	15	22.0	24.5	2.5	750
6	15L	15R	1	50	18	3	A	11	24.5	27.0	2.5	550
7	2L	2R	0	50	18	3	A	0	27.0	33.0	6.0	0
8	2L	2R	0	50	26	3	A	0	33.0	38.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	38.0	20.0	-18.0	0
2	13L	13R	1	50	22	3	A	15	20.0	16.9	-3.1	750
3	9L	9R	1	50	22	3	A	23	16.9	13.8	-3.1	1150
4	5L	5R	1	50	22	4	A	31	13.8	10.7	-3.1	1550
5	3L	3R	1	50	18	4	A	35	10.7	8.2	-2.5	1750
6	2L	2R	1	50	14	4	A	37	8.2	6.3	-1.9	1850
7	2L	2R	0	50	14	4	A	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.64	1.23	1.02	1.02	1.23	1.64

